

SHINDAIWA OWNER'S/OPERATOR'S MANUAL

EB633RT BLOWER



WARNING!

Minimize the risk of injury to yourself and others!

Read this manual and familiarize yourself with the contents. Always wear eye and hearing protection when operating this unit.

INTRODUCTION

The Shindaiwa EB633RT Blower is designed and built to deliver superior performance and reliability without compromise to quality, comfort, safety, or durability. Shindaiwa high performance engines represent the leading edge of 2-cycle engine technology, and deliver exceptionally high power at remarkably low displacement and weight. As a professional owner/operator, you'll soon discover why Shindaiwa is simply in a class by itself.

THE OPERATOR'S MANUAL

Keep it in a safe place for future reference. Contains specifications and information for safety, operation, maintenance, storage, and assembly specific to this product.



WARNING

The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

WARNING DANGER

 The muffler or catalytic muffler and surrounding cover may become extremely hot. Always keep clear of exhaust and muffler area, otherwise serious personal injury may occur.

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IMPORTANT

The information contained in these instructions describes units available at the time of publication.

ECHO Inc. reserves the right to make changes to products without prior notice, and without obligation to make alterations to units previously manufactured.

SAFETY

MANUAL SAFETY SYMBOLS AND IMPORTANT INFORMATION

Throughout this manual and on the product itself, you will find safety alerts and helpful, informational messages preceded by symbols or key words. The following is an explanation of those symbols and key words and what they mean to you.

 **DANGER**
 The safety alert symbol accompanied by the word “DANGER” calls attention to an act or condition which WILL lead to serious personal injury or death if not avoided.

 **WARNING**
 The safety alert symbol accompanied by the word “WARNING” calls attention to an act or condition which CAN lead to serious personal injury or death if not avoided.

 **CAUTION**
 The safety alert symbol accompanied by the word “CAUTION” calls attention to an act or condition which may lead to minor or moderate personal injury if not avoided.

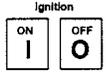
 **CIRCLE AND SLASH SYMBOL**
 This symbol means the specific action shown is prohibited. Ignoring these prohibitions can result in serious or fatal injury.

NOTE
 This enclosed message provides tips for use, care and maintenance of the unit.

IMPORTANT
 The enclosed message provides information necessary for the protection of the unit.

INTERNATIONAL SYMBOLS

Symbol form/shape	Symbol description/application	Symbol form/shape	Symbol description/application
	Read and understand Operator's Manual.		Fuel and oil mixture
	Wear eyes, ears and head protection		Finger Severing
	Hot Surface		Wear hand protection. Use two handed.
	Safety/Alert		Wear slip resistant foot wear.
	DO NOT allow flames or sparks near fuel.		DO NOT smoke near fuel.

Symbol form/shape	Symbol description/application	Symbol form/shape	Symbol description/application
	Emergency stop		Ignition ON/OFF
	Carburetor adjustment - Low speed mixture		Primer bulb
	Carburetor adjustment - Idle speed		Carburetor adjustment - High speed mixture
	Choke Control "Cold Start" Position (Choke Closed)		Choke Control "Run" Position (Choke Open)
	Idle Speed		Fast Speed

PERSONAL CONDITION AND SAFETY EQUIPMENT

 **WARNING**
 Users of this product risk injury to themselves and others if the unit is used improperly and/or safety precautions are not followed. Proper clothing and safety gear must be worn when operating unit.

Physical Condition

Your judgment and physical dexterity may not be good:

- if you are tired or sick,
- if you are taking medication,
- if you have taken alcohol or drugs.

Operate unit only if you are physically and mentally well.

Eye Protection

Wear eye protection that meets ANSI Z87.1 or CSA Z94.3 requirements whenever you operate the unit.

Hand Protection

Wear no-slip, heavy-duty work gloves to improve your grip on the blower handle. Gloves also reduce the transmission of machine vibration to your hands.

Breathing Protection

Wear a facemask to protect against dust.

Hearing Protection

Shindaiwa recommends wearing hearing protection whenever unit is used.

Proper Clothing

Wear snug fitting, durable clothing;

- Pants should have long legs, shirts with long sleeves.
- DO NOT WEAR SHORTS,
- DO NOT WEAR TIES, SCARVES, JEWELRY, or clothing with loose or hanging items that could become entangled in moving parts or surrounding growth..

Wear sturdy work shoes with nonskid soles;

- DO NOT WEAR OPEN TOED SHOES,
- DO NOT OPERATE UNIT BAREFOOTED.

Wear no-slip, heavy duty work gloves.

Keep long hair away from engine and air intake. Retain hair with cap or net.

Hot Humid Weather

Heavy protective clothing can increase operator fatigue which may lead to heat stroke. Schedule heavy work for early morning or late afternoon hours when temperatures are cooler.



WARNING

The ignition components of this machine generate an electromagnetic field during operation which may interfere with some pacemakers. To reduce the risk of serious or fatal injury, persons with pacemakers should consult with their physician and the pacemaker manufacturer before operating this machine. In the absence of such information, Shindaiwa does not recommend the use of Shindaiwa products by anyone who has a pacemaker.

Vibration and Cold

It is believed that a condition called Raynaud's Phenomenon, which affects the fingers of certain individuals, may be brought about by exposure to vibration and cold. Exposure to vibration and cold may cause tingling and burning sensations, followed by loss of color and numbness in the fingers. The following precautions are strongly recommended, because the minimum exposure, which might trigger the ailment, is unknown.

- Keep your body warm, especially the head, neck, feet, ankles, hands, and wrists.
- Maintain good blood circulation by performing vigorous arm exercises during frequent work breaks, and also by not smoking.
- Limit the hours of operation. Try to fill each day with jobs where operating the unit or other hand-held power equipment is not required.
- If you experience discomfort, redness, and swelling of the fingers followed by whitening and loss of feeling, consult your physician before further exposing yourself to cold and vibration.



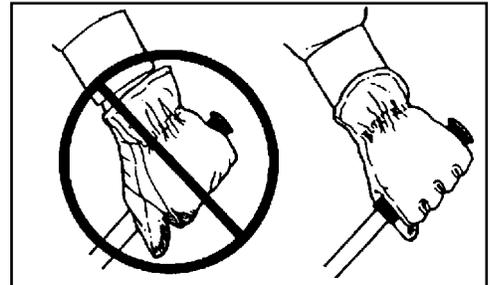
Repetitive Stress Injuries

It is believed that overusing the muscles and tendons of the fingers, hands, arms, and shoulders may cause soreness, swelling, numbness, weakness, and extreme pain in those areas. Certain repetitive hand activities may put you at a high risk for developing a Repetitive Stress Injury (RSI). An extreme RSI condition is Carpal Tunnel Syndrome (CTS), which could occur when your wrist swells and squeezes a vital nerve that runs through the area.

Some believe that prolonged exposure to vibration may contribute to CTS. CTS can cause severe pain for months or even years.

To reduce the risk of RSI/CTS, do the following:

- Avoid using your wrist in a bent, extended, or twisted position. Instead try to maintain a straight wrist position. Also, when grasping, use your whole hand, not just the thumb and index finger.
- Take periodic breaks to minimize repetition and rest your hands.
- Reduce the speed and force with which you do the repetitive movement.
- Do exercises to strengthen the hand and arm muscles.
- Immediately stop using all power equipment and consult a doctor if you feel tingling, numbness, or pain in the fingers, hands, wrists, or arms. The sooner RSI/CTS is diagnosed, the more likely permanent nerve and muscle damage can be prevented.



DANGER

Do not operate this product indoors or in inadequately ventilated areas. Engine exhaust contains poisonous emissions and can cause serious injury or death.

Read the Manuals

- Provide all users of this equipment with the Operator's Manual for instructions on Safe Operation.

Clear the Work Area

- Spectators and fellow workers must be warned, and children and animals prevented from coming nearer than 15 m (50 ft.) while the unit is in use.
- Take wind conditions into account: avoid open doors and windows.
- Do not point blower at people or animals.

Keep a Firm Grip

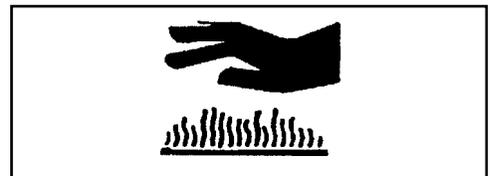
- Hold the front and rear handles with both hands, with thumbs and fingers encircling the handles.

Keep a Solid Stance

- Maintain footing and balance at all times. Do not stand on slippery, uneven or unstable surfaces. Do not work in odd positions or on ladders. Do not over reach.

Avoid Hot Surfaces

- Keep exhaust area clear of flammable debris. Avoid contact during and immediately after operation.



EQUIPMENT CHECK



WARNING

Use only Shindaiwa approved attachments. Serious injury may result from the use of a non-approved attachment combination. ECHO, INC. will not be responsible for the failure of cutting devices, attachments or accessories which have not been tested and approved by Shindaiwa. Read and comply with all safety instructions listed in this manual and safety manual.

- Check unit for loose/missing nuts, bolts and screws. Tighten and/or replace as needed.
- Do not use blower if any part is missing or damaged.
- Have repairs done only by an authorized Shindaiwa Service dealer.
- Do not use any attachment, accessory or replacement part unless it is recommended in this Operator's Manual.



WARNING

Operation of this equipment may create sparks that can start fires. This unit is equipped with a spark arrestor to prevent discharge of hot particles from the engine. Metal blade use also can create sparks if the blade strikes rocks, metal, or other hard objects. Contact local fire authorities for laws or regulations regarding fire prevention requirements.

EMISSION CONTROL (EXHAUST & EVAPORATIVE)

EPA 2010 and Later and/or C.A.R.B. TIER III

The emission control system for the engine is EM (engine modification) and, if the second to last character of the Engine Family on the Emission Control Information label (sample below) is “C”, “K”, or “T”, the emission control system is EM and TWC (3-way catalyst). The fuel tank/fuel line emission control system is EVAP (evaporative emissions). Evaporative emissions for California models are only applicable to fuel tanks.

An Emission Control Label is located on the unit. (This is an EXAMPLE ONLY; information on label varies by engine FAMILY).



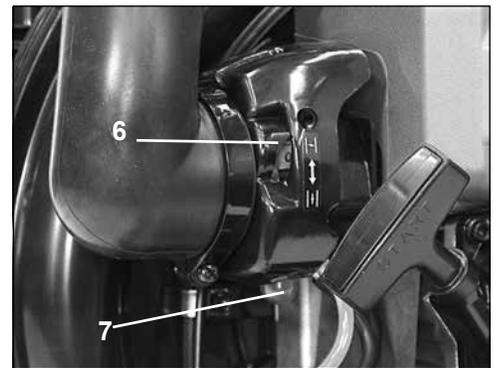
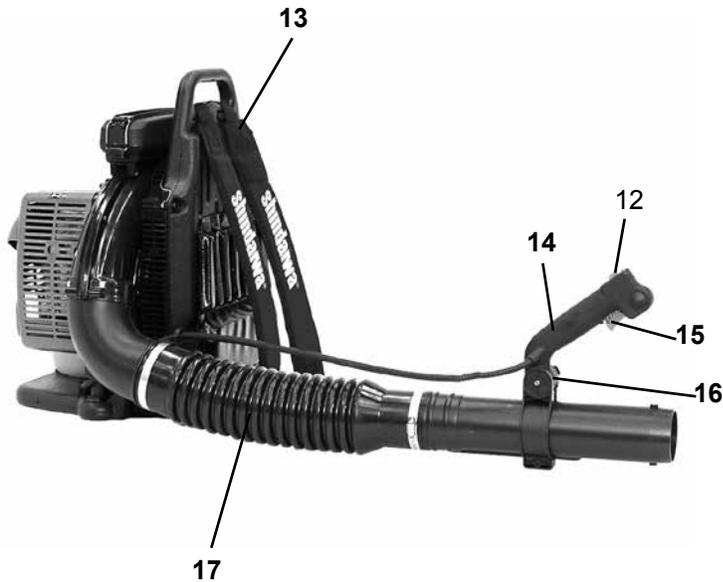
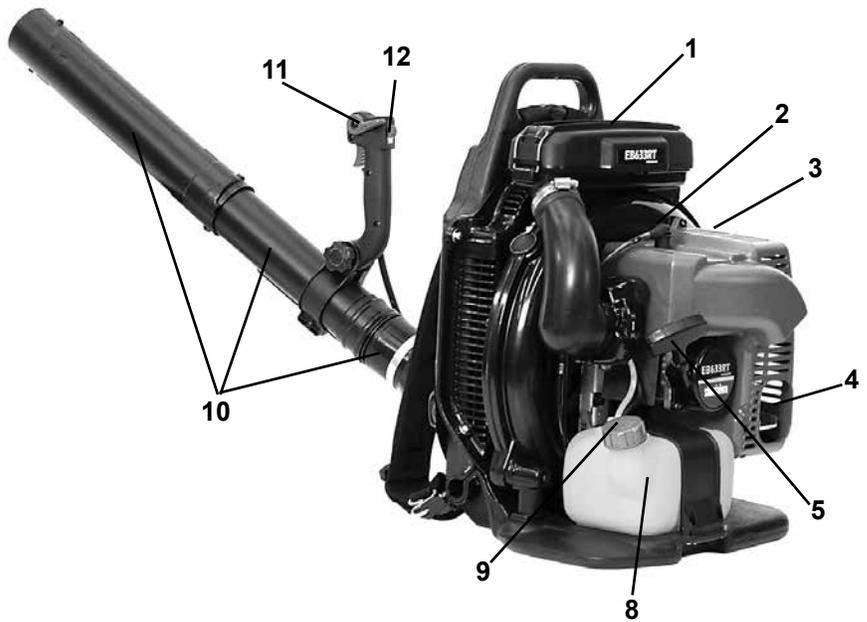
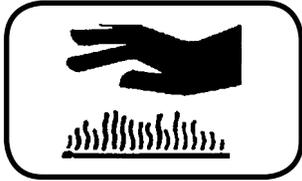
PRODUCT EMISSION DURABILITY (EMISSION COMPLIANCE PERIOD)

The 50 or 300 hour emission compliance period is the time span selected by the manufacturer certifying the engine emissions output meets applicable emissions regulations, provided that approved maintenance procedures are followed as listed in the Maintenance Section of this manual.

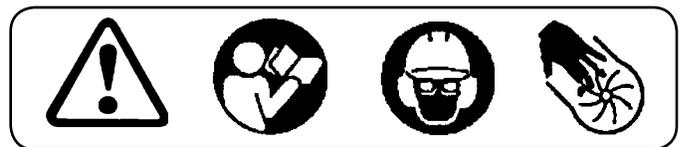
DESCRIPTION

Locate these safety decals on your unit. Make sure the decals are legible and that you understand and follow the instructions on them. If a decal cannot be read, a new one can be ordered from your Shindaiwa dealer.

Hot Decal (near muffler)



General Warning Decal (located on top of blower housing)



Sound Label (located on blower housing)



1. **AIR CLEANER** - Contains replaceable air filter element.
2. **SPARK PLUG** - Provides spark to ignite fuel mixture.
3. **SAFETY DECAL** - Lists important safety precautions.
4. **SPARK ARRESTOR MUFFLER OR SPARK ARRESTOR MUFFLER WITH CATALYST** - The muffler or catalytic muffler controls exhaust noise and emission. The spark arrestor screen prevents hot, glowing particles of carbon from leaving the muffler. Keep exhaust area clear of flammable debris.
5. **RECOIL STARTER HANDLE** - Pull recoil handle slowly until starter engages, then quickly and firmly. When engine starts, return handle slowly. DO NOT let handle snap back or damage to unit will occur.
6. **CHOKE** - Move lever up to "Cold Start" () starting position and for emergency stopping. Move lever down to Run position ().
7. **PURGE BULB** - Pumping purge bulb before starting engine draws fresh fuel from the fuel tank, purging air from the carburetor. Pump purge bulb until fuel is visible and flows freely in the clear fuel tank return line. Pump purge bulb an additional 4 or 5 times.
8. **FUEL TANK** - Contains fuel and fuel filter.
9. **FUEL TANK CAP** - Covers and seals fuel tank.
10. **BLOWER PIPES** - Exclusive positive locking system.
11. **THROTTLE POSITION LEVER** - Pull back to increase engine speed. Friction washers maintain throttle lever setting.
12. **STOP SWITCH** - Slide switch mounted on top of handle. Move forward to run, back to stop.
13. **SHOULDER HARNESS** - Used to support unit on operator's back. The straps are adjustable.
14. **HANDLE** - Rotates downward for throttle control access. Spring loaded for flexible operation.
15. **THROTTLE TRIGGER** - Spring loaded to return to idle when released. During acceleration, press trigger gradually for best operating technique.
16. **LOCKING KNOB** - Allows operator to adjust handle position for optimum comfort and control.
17. **FLEXIBLE PIPE** - Allows for full range of movement.

CONTENTS

- ___ 1 - Power Head
- ___ 1 - Flex Pipe
- ___ 1 - Pipe w/swivel
- ___ 1 - Straight Pipe
- ___ 1 - Straight Pipe
- ___ 1 - Operator's Manual
- ___ 1 - Emission Control Warranty Statement
- ___ 1 - Warranty Registration Card
- ___ 1 - Plastic Bag
- ___ 2 - Clamps w/screws
- ___ 1 - Guide Loop



ASSEMBLY



WARNING

Never perform maintenance or assembly procedures with engine running or serious personal injury may result.

INSTALL BLOWER PIPES

1. Place guide loop (G) across elbow clamp, and turn until clips fully engage clamp band.

2. Assemble clamps (A) onto both ends of flexible pipe (B).

NOTE

Clamp with cable guide loop (G) fits elbow end of flexible pipe.

3. Assemble swivel pipe (C) into flexible pipe (B).

NOTE

Assure throttle cable is not twisted before installing handle (E).

4. Position cable between the elbow (D) and frame and along the top of the flexible pipe. Loosen knob (H) on handle (E). Align notch in handle with tabs (F). Install onto swivel pipe (C) past long ridges in pipe.
5. Assemble flexible pipe (B) to elbow (D) on blower and tighten clamps (A). Position guide loop (G) on inside (blower side) of flexible tube.

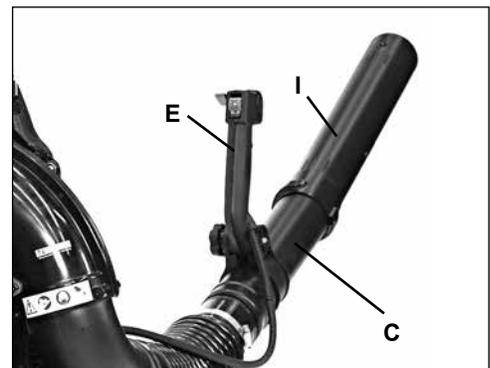
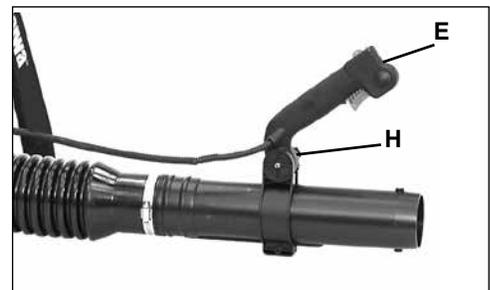
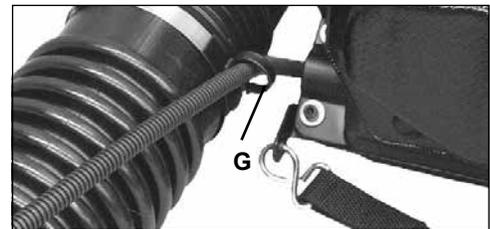
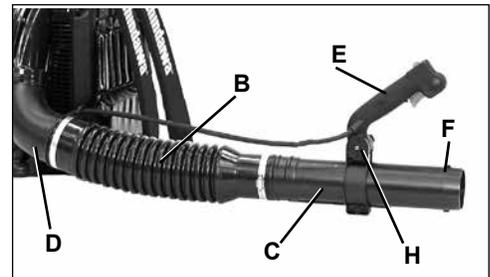
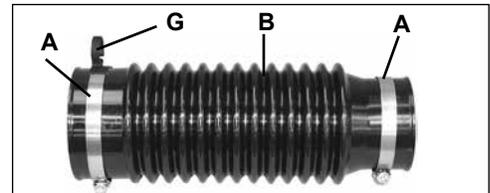
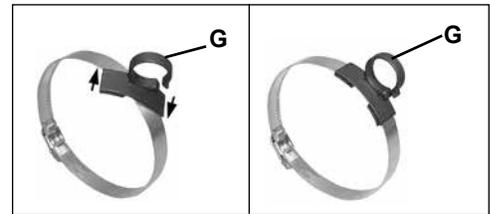
NOTE

A light lubricant may be used to ease assembly of flexible pipe to blower elbow.

6. Clip throttle cable into throttle cable guide loop (G).
7. Move handle (E) to desired position. Tighten knob (H) hand tight.
8. Assemble straight pipe (I) onto swivel pipe (C), until you feel light resistance. Do not force connection. Hold swivel pipe and turn straight pipe clockwise, engaging positive locking channels, until connection is firm. Do not force connection.
9. Assemble straight pipe (J) to straight pipe (I) as in step 8.

NOTE

Blower use will eventually loosen pipe connections. Exclusive positive locking system allows pipes to be tightened. If loosening occurs, remove two straight pipes and install according to instructions 8 & 9.



OPERATION



WARNING

Moving parts can amputate fingers or cause severe injuries. Keep hands, clothing and loose objects away from all openings. Always stop engine, disconnect spark plug, and make sure all moving parts have come to a complete stop before removing obstructions, clearing debris, or servicing unit. Blower housing may contain shredder blades and other sharp edges that can cause serious injuries if touched, even if engine is off and blades are not moving. Wear gloves to protect hands from sharp edges and hot surfaces.



WARNING

Operation of this equipment may create sparks that can start fires. This unit is equipped with a spark arrestor to prevent discharge of hot particles from the engine. Metal blade use also can create sparks if the blade strikes rocks, metal, or other hard objects. Contact local fire authorities for laws or regulations regarding fire prevention requirements.

NOTICE: Use of unmixed, improperly mixed, or fuel older than 90 days, (stale fuel), may cause hard starting, poor performance, or severe engine damage and void the product warranty. Read and follow instructions in the Storage section of this manual.

FUEL



WARNING

Alternative fuels, such as E-15 (15% ethanol), E-85 (85% ethanol) or any fuels not meeting Shindaiwa requirements are **NOT** approved for use in Shindaiwa 2-stroke gasoline engines. Use of alternative fuels may cause performance problems, loss of power, overheating, fuel vapor lock, and unintended machine operation, including, but not limited to, improper clutch engagement. Alternative fuels may also cause premature deterioration of fuel lines, gaskets, carburetors and other engine components.

Fuel Requirements

Gasoline - Use 89 Octane [R+M/2] (mid grade or higher) gasoline known to be good quality. Gasoline may contain up to 10% Ethanol (grain alcohol) or 15% MTBE (methyl tertiary-butyl ether). Gasoline containing methanol (wood alcohol) is **NOT** approved.

For increased engine protection, Shindaiwa recommends using Shindaiwa Red Armor™ engine oil to protect the engine from harmful carbon build up, maintain engine performance, and increase engine life. Shindaiwa Red Armor™ engine oil exceeds ISO-L-EGD and J.A.S.O. M345/FD performance requirements.

IMPORTANT

Shindaiwa One™ 2-Stroke oil or Red Armor™ engine oil may be mixed at 50:1 ratio for application in all Shindaiwa engines sold in the past, regardless of ratio specified in those manuals.

IMPORTANT

Stored fuel ages. Do not mix more fuel than you expect to use in thirty (30) days, ninety (90) days when a fuel stabilizer is added. Use of unmixed, improperly mixed, or stale fuel, may cause hard starting, poor performance, or severe engine damage and void the product warranty. Read and follow instructions in the Long Term Storage section of this manual.

Handling Fuel



DANGER

Fuel is VERY flammable. Use extreme care when mixing, storing or handling or serious personal injury may result.

- Use an approved fuel container.
- DO NOT smoke near fuel.
- DO NOT allow flames or sparks near fuel.
- Fuel tanks/cans may be under pressure. Always loosen fuel caps slowly allowing pressure to equalize.
- NEVER refuel a unit when the engine is HOT or RUNNING!
- DO NOT fill fuel tanks indoors. ALWAYS fill fuel tanks outdoors over bare ground.
- DO NOT overfill fuel tank. Wipe up spills immediately.
- Securely tighten fuel tank cap and close fuel container after refueling.
- Inspect for fuel leakage. If fuel leakage is found, do not start or operate unit until leakage is repaired.
- Move at least 3m (10 ft.) from refueling location before starting the engine.

Mixing Instructions

1. Fill an approved fuel container with half of the required amount of gasoline.
2. Add the proper amount of 2-stroke oil to gasoline.
3. Close container and shake to mix oil with gasoline.
4. Add remaining gasoline, close fuel container, and remix.

IMPORTANT

Spilled fuel is a leading cause of hydrocarbon emissions. Some states may require the use of automatic fuel shut-off containers to reduce fuel spillage.

After use

- DO NOT store a unit with fuel in its tank. Leaks can occur. Return unused fuel to an approved fuel storage container.

Storage - Fuel storage laws vary by locality. Contact your local government for the laws affecting your area. As a precaution, store fuel in an approved, airtight container. Store in a well-ventilated, unoccupied building, away from sparks and flames.

IMPORTANT

Stored fuel ages. Do not mix more fuel than you expect to use in thirty (30) days, ninety (90) days when a fuel stabilizer is added.

IMPORTANT

Stored two-stroke fuel may separate. ALWAYS shake fuel container thoroughly before each use.

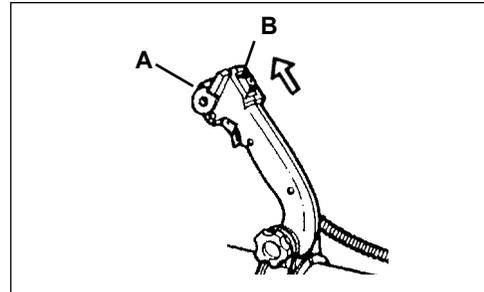
Fuel to Oil Mix - 50:1 Ratio			
U.S.		METRIC	
GAS	OIL	GAS	OIL
Gallons	Fl. oz.	Liter	cc.
1	2.6	4	80
2	5.2	8	160
5	13	20	400

STARTING COLD ENGINE

Recoil starter: Use short pulls - only 1/2-2/3 of rope length for starting. Do not allow the rope to snap back in. Always hold the unit firmly.

1. Throttle Lever/Stop Switch

Move throttle lever (A) forward to idle position. Slide stop switch (B) forward to run position.

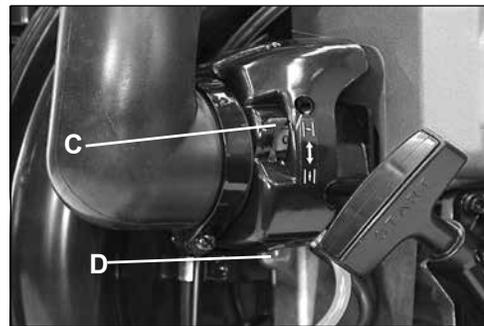


2. Choke

Move choke (C) up to "Cold Start" position ().

3. Purge Bulb

Pump purge bulb (D) until fuel is visible and flows freely in the clear fuel tank return line. Pump bulb an additional 4 or 5 times.

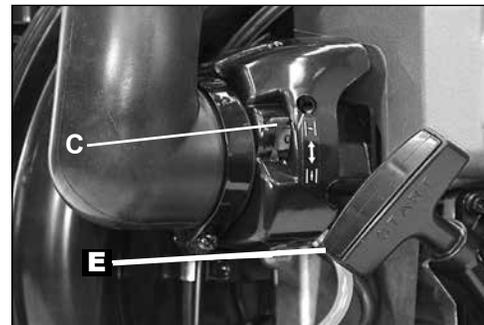


4. Recoil Starter

Pull recoil starter handle (E) until engine fires (5 or 6 pulls maximum).

5. Choke

Move choke (C) down to run position (), and if necessary, restart engine.



NOTE

If engine does not start after 5 pulls, move choke to "Cold Start" position, and repeat steps 4 & 5.

NOTE

Allow engine to warm up before use.

STARTING WARM ENGINE

1. Throttle Lever/Stop Switch

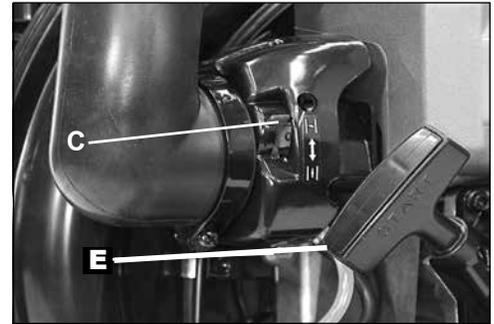
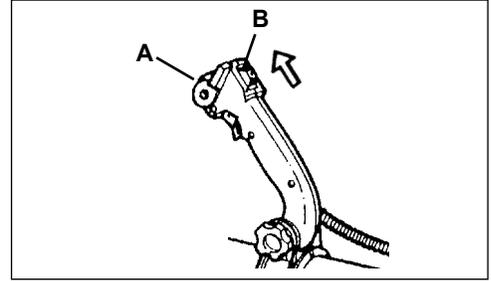
Move throttle lever (A) forward to idle position. Slide stop switch (B) forward to run position.

2. Recoil Starter

Pull recoil starter handle (E) and engine should start. Do not use choke (C).

NOTE

If engine does not start after 5 pulls, use cold start procedures.



STOPPING ENGINE

1. Throttle Trigger/Throttle Position Lever

Release throttle trigger (C). Move throttle position lever (A) forward to idle position and allow engine to return to idle before shutting engine off.

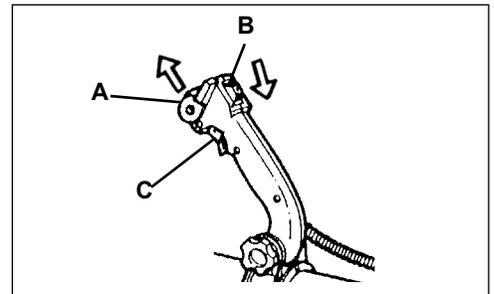
2. Stop Switch

Slide stop switch (B) to Stop position.



WARNING

If engine does not stop when stop switch is moved to STOP position, close choke - COLD START position - to stall engine. Have your Shindaiwa dealer repair stop switch before using blower again.



OPERATING BLOWER



WARNING

Engine exhaust IS HOT, and contains Carbon Monoxide (CO), a poison gas. Breathing CO can cause unconsciousness, serious injury, or death. Exhaust can cause serious burns. ALWAYS blow exhaust away from your face and body.



WARNING

Always wear safety glasses, hearing protection, a face filter mask and take all safety precautions or serious personal injury may result.

Do not point the blower pipe in the direction of people or pets.

IMPORTANT

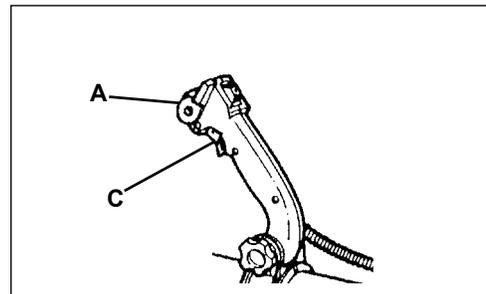
Use reduced speed only when performing light-duty tasks or to comply with local noise regulations. Continuous low speed operation may allow fuel/oil residue to build-up on the piston and cause rapid build-up of carbon on the spark arrestor screen, resulting in overheating and engine damage. To reduce harmful build-up, run engine at wide open throttle for at least 5 minutes every hour, and inspect/clean the spark arrestor screen every 40 hours of operation.

Read the Safety Section carefully.

IMPORTANT

To avoid engine damage due to over-revving, do not block blower pipe opening.

1. Use only during appropriate hours.
2. Allow the engine to warm up at a fast idle for a few minutes.
3. Control engine speed with throttle trigger (C), or throttle position lever (A). Rotate throttle position lever forward for lower speed, back for higher speed.
4. Use lower speed to blow dry leaves from walks, patios and drives.
5. Additional speed may be necessary to clean grass and leaves from a lawn or flower bed.
6. Higher speed may be necessary to move gravel, dirt, snow, bottles or cans from a driveway, street, parking lot or stadium.



NOTE

Never use a higher speed setting than necessary to perform a task. Remember, the higher the engine speed, the louder the blower noise. Minimize dust by using blower at lower speeds and by dampening material with water/mist when necessary. Keep debris on your property.

Be Smart - be a good neighbor.

MAINTENANCE



WARNING

Moving parts can amputate fingers or cause severe injuries. Keep hands, clothing and loose objects away from all openings. Always stop engine, disconnect spark plug, and make sure all moving parts have come to a complete stop before removing obstructions, clearing debris, or servicing unit. Wear gloves to protect hands from sharp edges and hot surfaces.

IMPORTANT

MAINTENANCE, REPLACEMENT OR REPAIR OF EMISSION CONTROL DEVICES AND SYSTEMS MAY BE PERFORMED BY ANY REPAIR ESTABLISHMENT OR INDIVIDUAL, HOWEVER, WARRANTY REPAIRS MUST BE PERFORMED BY A DEALER OR SERVICE CENTER AUTHORIZED BY ECHO CORPORATION THE USE OF PARTS THAT ARE NOT EQUIVALENT IN PERFORMANCE AND DURABILITY TO AUTHORIZED PARTS MAY IMPAIR THE EFFECTIVENESS OF THE EMISSION CONTROL SYSTEM AND MAY HAVE A BEARING ON THE OUTCOME OF A WARRANTY CLAIM

SKILL LEVELS

Level 1 = Easy to do. Common tools may be required.

Level 2 = Moderate difficulty. Some specialized tools may be required.

MAINTENANCE INTERVALS

COMPONENT / SYSTEM	MAINTENANCE PROCEDURE	REQ'D SKILL LEVEL	DAILY OR BEFORE USE	EVERY REFUEL	3 MONTHS	YEARLY
Air Filter	Inspect/Clean	1	I / C *		R *	
Choke Shutter	Inspect/Clean	1	I / C			
Fuel Filter	Inspect/Replace	1			I *	I / R *
Fuel Cap Gasket	Inspect/Replace	1			I *	R *
Fuel System	Inspect/Replace	1	I (1) *	I (1) *		
Spark Plug	Inspect/Clean/Replace	1			I / C / R *	
Cooling System	Inspect/Clean	2	I / C			
Muffler Spark Arrestor	Inspect/Clean/Replace	2			I / C / R *	
Cylinder Exhaust Port	Inspect/Clean/Decarbon	2			I / C	
Recoil Starter Rope	Inspect/Clean	1	I / C *			
Screws/Nuts/Bolts	Inspect/Tighten/Replace	1	I *			

MAINTENANCE PROCEDURE LETTER CODES: I = INSPECT, R = REPLACE, C = CLEAN

IMPORTANT NOTE - Time intervals shown are maximum. Actual use and your experience will determine the frequency of required maintenance.

MAINTENANCE PROCEDURE NOTES:

(1) Low evaporative fuel tanks DO NOT require regular maintenance to maintain emission integrity.

* All recommendations to replace are based on the finding of damage or wear during inspection.

AIR FILTER

Level 1.

Parts Required: Air Filter

NOTE

Always brush dirt and debris away from air cleaner area prior to cleaning air filter.

1. Brush dirt off air cleaner area. Keep dirt away from engine and air intake grid.
2. Remove air filter cover. Brush dirt from inside cover and away from edges of air filter.
3. Check air filter seal for tight fit with air filter case.
4. Remove air filter from case. Use care to prevent dirt and debris from falling into air filter case.
5. Inspect filter element and seal. Replace filter if any of these problems are present:
 - Air filter seal does not fit tightly against case
 - Air filter seal is distorted, worn, or damaged
 - Air filter element has holes or other damage
 - Air filter element is saturated with dirt
 - Air filter element is soaked with fuel mix
6. If air filter is in good condition and can be cleaned and reused, lightly brush debris from air filter element, or blow filter element clean using low pressure (40 psi or less) compressed air directed at inside of filter.



IMPORTANT

When using compressed air, always direct air stream at inside surface of filter so dust and debris will be blown out of filter. Keep air nozzle 6 - 8 inches away from filter to prevent damage to filter.

7. Install air filter in case, and replace cover.

NOTICE

Actual replacement interval for air filter depends on operating conditions. Operation in dustier applications requires more frequent cleaning and replacement. Continued operation with a damaged or excessively dirty filter will allow dirt and debris to enter engine, and result in poor performance, rapid engine wear, and premature engine failure.

FUEL FILTER

Level 1.

Parts Required: Fuel Filter



DANGER

Fuel is **VERY** flammable. Use extreme care when mixing, storing or handling, or serious personal injury may result.

1. Use a clean rag to remove loose dirt from around fuel cap and empty fuel tank.
2. Use the “fuel line hook” to pull the fuel line and filter from the tank.
3. Remove the filter from the line and install the new filter.



NOTE

Federal EPA regulations require all model year 2012 and later gasoline powered engines produced for sale in the United States to be equipped with a special low permeation fuel supply hose between the carburetor and fuel tank. When servicing model year 2012 and later equipment, only fuel supply hoses certified by EPA can be used to replace the original equipment supply hose. Fines up to \$37,500 may be enforced for using an un-certified replacement part.

SPARK PLUG

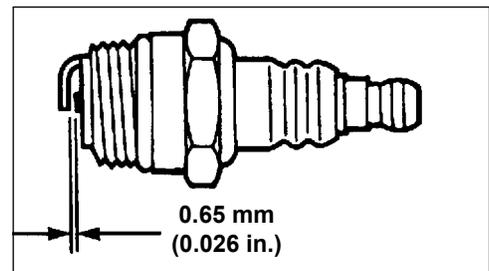
Level 2.

Parts Required: Spark Plug

IMPORTANT

Use only NGK BPM-8Y spark plug (BPMR-8Y in Canada) otherwise severe engine damage may occur.

1. Remove spark plug and check for fouling, worn and rounded center electrode.
2. Clean the plug or replace with a new one. **DO NOT** sand blast to clean. Remaining sand will damage engine.
3. Adjust spark plug gap by bending outer electrode.
4. Tighten spark plug to 150-170 kgf • cm (130-150 in • lbf).



COOLING SYSTEM

Level 2.

Parts Required: None, if you are careful.

IMPORTANT

To maintain proper engine operating temperatures, cooling air must pass freely through the cylinder fin area. This flow of air carries combustion heat away from the engine.

Overheating and engine seizure can occur when:

- Air intakes are blocked, preventing cooling air from reaching the cylinder.
- Dust and grass build up on the outside of the cylinder. This build up insulates the engine and prevents the heat from leaving.

Removal of cooling passage blockages or cleaning of cooling fins is considered “Normal Maintenance.” Any failure attributed to lack of maintenance is not warranted.

Cleaning Grill

1. Remove accumulated debris from intake grill between backpack frame and blower housing.

Cleaning Cylinder Fins

1. Remove spark plug lead from spark plug, and remove engine cover.
2. Clean cylinder fins (A) to allow cooling air to pass freely.
3. Install engine cover and attach spark plug lead.



EXHAUST SYSTEM

Spark Arrestor Screen

Level 2.

Parts Required: Spark arrestor screen, Gaskets



WARNING

Do not perform maintenance on engine or muffler until engine and muffler are completely cool, otherwise serious personal injury may result.

IMPORTANT

Carbon deposits in muffler will cause a drop in engine output and overheating. Spark arrestor screen must be checked periodically.

1. Remove spark plug lead from spark plug, and remove engine cover.
2. Remove spark arrestor covers (A), gaskets (B), and spark arrestor screen (C) from muffler. Replace screen if plugged with carbon deposits.

NOTE

When cleaning carbon deposit, be careful not to damage the catalytic element inside muffler.

3. Install spark arrestor screen, gaskets, and cover.
4. Install engine cover and attach spark plug lead.



Exhaust Port Cleaning

Level 2

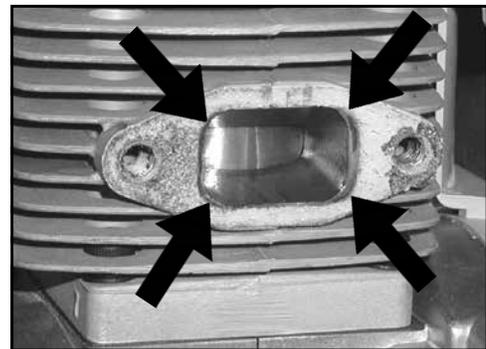
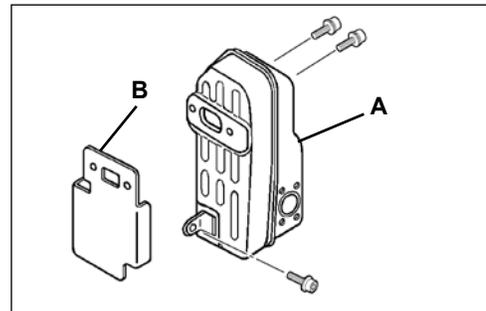
Parts Required: As needed: Heat Shield

1. Remove spark plug lead from spark plug, and remove engine cover.
2. Place piston at top dead center. Remove muffler (A) and heat shield (B).
3. Use a wood or plastic scraping tool to clean deposits from cylinder exhaust port.

IMPORTANT

Never use a metal tool to scrape carbon from the exhaust port. Do not scratch the cylinder or piston when cleaning the exhaust port. Do not allow carbon particles to enter the cylinder.

4. Inspect heat shield, and replace if damaged.
5. Install heat shield and muffler.
6. Tighten muffler mounting bolts (or nuts) to 95-130 in•lbf (110-150 kgf•cm).
7. Install engine cover and attach spark plug lead.
8. Start engine, and warm to operating temperature.
9. Stop engine, and re-tighten mounting bolts to specifications.



CARBURETOR ADJUSTMENT

Engine Break-In

New engines must be operated a minimum duration of two tanks of fuel break-in before carburetor adjustments can be made. During the break-in period your engine performance will increase and exhaust emissions will stabilize. Idle speed can be adjusted as required.

High Altitude Operation

This engine has been factory adjusted to maintain satisfactory starting, emission, and durability performance up to 1,100 feet above sea level (ASL) (96.0 kPa). To maintain proper engine operation and emission compliance above 1,100 feet ASL the carburetor may need to be adjusted by an authorized Shindaiwa service dealer.

IMPORTANT

If the engine is adjusted for operation *above* 1,100 feet ASL, the carburetor must be re-adjusted when operating the engine *below* 1,100 feet ASL, otherwise severe engine damage may result.

Level 2.

Parts required: None.

NOTE

Every unit is run at the factory and the carburetor is set in compliance with emission regulations. Carburetor adjustments, other than idle speed, must be performed by an authorized Shindaiwa dealer.

Before Adjustment

Check that:

- Air filter is clean and properly installed.
 - Spark arrestor screen is free of carbon.
 - Blower pipes are installed.
1. Start engine, run at idle for one minute.
 2. Complete warm up by running at full throttle for 5 minutes, operating choke twice to clear air from carburetor chambers.
 3. Check idle speed and reset if necessary. If a tachometer is available, idle speed screw (A) should be set to the specifications found on "Specifications page" of this manual. Turn idle screw (A) clockwise to increase idle speed; counter clockwise to decrease idle speed.



TROUBLESHOOTING

TROUBLESHOOTING CHART				
Problem	Check	Status	Cause	Remedy
Engine cranks - starts hard/ doesn't start	Fuel at carburetor	No fuel at carburetor	Fuel strainer clogged Fuel line clogged Carburetor	Clean or replace Clean or replace See your Shindaiwa dealer
	Fuel at cylinder	No fuel at cylinder	Carburetor	See your Shindaiwa dealer
		Muffler wet with fuel	Fuel Mixture too rich	Open choke Clean/replace air filter Adjust carburetor See your Shindaiwa dealer
	Spark at end of plug wire	No spark	Stop switch off Electrical problem Interlock switch	Turn switch to ON See your Shindaiwa dealer See your Shindaiwa dealer
	Spark at plug	No spark	Spark gap incorrect Covered with carbon Fouled with fuel Plug defective	Adjust to .65mm (0.026 in.) Clean or replace Clean or replace Replace plug
Engine runs, but dies or does not accelerate properly	Air filter	Air filter dirty	Normal wear	Clean or replace
	Fuel filter	Fuel filter dirty	Contaminants/residues in fuel	Replace
	Fuel vent	Fuel vent plugged	Contaminants/residues in fuel	Clean or replace
	Spark Plug	Plug dirty/worn	Normal wear	Clean and adjust or replace
	Carburetor	Improper adjustment	Vibration	Adjust
	Cooling System	Cooling system dirty/plugged	Extended operation in dirty/dusty locations	Clean
	Spark Arrestor Screen	Spark arrestor screen plugged	Normal wear	Replace
Engine does not crank	N/A	N/A	Internal engine problem	See your Shindaiwa dealer
Engine runs, blower doesn't work or is weak/uneven	Blower pipe	Pipe clogged	Build-up of debris	Unclog
		Pipe loose	Vibration	Tighten
		Pipe damaged	Wear/Misuse	Replace



DANGER

Fuel vapors are extremely flammable and may cause fire and/or explosion. Never test for ignition spark by grounding spark plug near cylinder plug hole, otherwise serious personal injury may result.

STORAGE



WARNING

During operation the muffler or catalytic muffler and surrounding cover become hot. Always keep exhaust area clear of flammable debris during transportation or when storing, otherwise serious property damage or personal injury may result.

Long Term Storage (Over 30 Days)

Do not store your unit for a prolonged period of time (30 days or longer) without performing protective storage maintenance which includes the following:

1. Store unit in a dry, dust free place, out of the reach of children.



DANGER

Do not store in enclosure where fuel fumes may accumulate or reach an open flame or spark.

2. Place the stop switch in the "STOP" position.
3. Remove accumulation of grease, oil, dirt and debris from exterior of unit.
4. Perform all periodic lubrication and services that are required.
5. Tighten all screws and nuts.
6. Drain fuel tank completely. Press purge bulb 6 - 7 times to remove remaining fuel from carburetor then drain the tank again. Close choke, start and run the engine until it stops due to lack of fuel.
7. A. Allow engine to cool then remove the spark plug and pour 7 cc (1/4 oz.) of fresh, clean, two-stroke engine oil into the cylinder through the spark plug hole.
B. Pull the recoil starter handle 2-3 times to distribute the oil inside the engine.
C. Observe the piston location through the spark plug hole. Pull the recoil handle slowly until the piston reaches the top of its travel and leave it there.
8. Install the spark plug (do not connect ignition cable).
9. Remove blower pipe assembly from unit.

SPECIFICATIONS

MODEL -----	EB633RT
Length -----	375 mm (14.8 in.)
Width -----	488 mm (19.0 in.)
Height -----	527 mm (20.8 in.)
Weight (dry) -----	11.8 kg (26.2 lb.)
Engine Type -----	Air cooled, two-stroke, single cylinder gasoline engine
Displacement -----	63.3 cc (3.86 cu. in.)
Bore -----	48.0 mm (1.89 in.)
Stroke -----	35.0 mm (1.38 in.)
Carburetor -----	Diaphragm type w/purge
Ignition System -----	Flywheel Magneto, capacitor discharge ignition type
Spark Plug -----	NGK BPM-8Y Gap 0.65 mm (0.026 in.)
Exhaust System -----	Spark arrestor muffler or spark arrestor muffler with catalyst
Fuel -----	Mixed (Gasoline and Two-stroke Oil)
Fuel/Oil Ratio -----	50 : 1 Power Blend X™ ISO-L-EGD (ISO/CD 13738) and J.A.S.O. M345- <u>FD</u> , two-stroke, air-cooled engine oil.
Gasoline -----	Use 89 Octane unleaded. Do not use fuel containing methyl alcohol, more than 10% ethyl alcohol or 15% MTBE. Do not use alternative fuels such as E-15 or E-85.
Oil -----	Shindaiwa One™ oil or Red Armor Premium Universal 2-Stroke oil
Fuel Tank Capacity -----	2.0 lit. (67.7 US fl. oz.)
Recoil Starter System -----	Automatic Recoil Starter Centrifugal Type
Idle Speed -----	2,800 (RPM)
Wide Open Throttle Speed -----	7,050 (RPM)
Average Air Speed w/pipes -----	104.2 m/sec (mph)
Maximum Air Speed (Measured at pipe end) -----	329.9 KM/H (233 mph)
Average Air Speed (Measured at pipe end) -----	87.2 m/sec (195 mph)
Average Air Volume (Measured at pipe end) -----	18.4 m ³ /min. (651 cu. ft./min.)
Sound Level at 50 ft. dB(A) scale per ANSI B175.2 -	74 dB(A)

WARRANTY STATEMENTS

SHINDAIWA LIMITED WARRANTY STATEMENT FOR PRODUCT SOLD IN USA AND CANADA BEGINNING 01/01/2013

ECHO, INC'S RESPONSIBILITY

ECHO Incorporated's (ECHO, INC.) Limited Warranty, provides to the original purchaser that this Shindaiwa product is free from defects in material and workmanship. Under normal use and maintenance from date of purchase, ECHO, INC. agrees to repair or replace at its discretion, any defective product free of charge at any authorized Shindaiwa servicing dealer within listed below application time periods, limitations and exclusions. **THIS LIMITED WARRANTY IS ONLY APPLICABLE TO SHINDAIWA PRODUCTS SOLD BY AUTHORIZED SHINDAIWA DEALERS. IT IS EXTENDED TO THE ORIGINAL PURCHASER ONLY, AND IS NOT TRANSFERABLE TO SUBSEQUENT OWNERS EXCEPT FOR EMISSION RELATED PARTS.** Repair parts and accessories replaced under this warranty are warranted only for the balance of the original unit or accessory warranty period. Any damage caused by improper installation or improper maintenance is not covered by this warranty. All parts or products replaced under warranty become the property of ECHO, INC. This warranty is separate from the Emission control warranty statement supplied with your new product. Please consult the Emission Control Warranty Statement for details regarding emission related parts. For a list of Authorized Shindaiwa Dealers refer to WWW.SHINDAIWA.COM or call 1-877-986-7783.

OWNER'S RESPONSIBILITY

To ensure trouble free warranty coverage it is important that you register your Shindaiwa equipment on-line at WWW.SHINDAIWA.COM or by filling out the warranty registration card supplied with your unit. Registering your product confirms your warranty coverage and provides a direct link if we find it necessary to contact you.

The owner shall demonstrate reasonable care and use, and follow preventative maintenance, storage, fuel and oil usage as prescribed in the operator's manual. Should a product difficulty occur, you must, at your expense, deliver or ship your Shindaiwa unit to an authorized Shindaiwa servicing dealer for warranty repairs (within the applicable warranty period), and arrange for pick-up or return of your unit after the repairs have been made. For your nearest authorized Shindaiwa servicing dealer, call Shindaiwa's Dealer Referral Center, at 1-877-986-7783 or you can locate a Shindaiwa servicing dealer at WWW.SHINDAIWA.COM. Should you require assistance or have questions concerning Shindaiwa's Warranty Statement, you can contact our Consumer Product Support Department at 1-800-673-1558 or contact us through the web at WWW.SHINDAIWA.COM.

PRODUCT WARRANTY PERIOD

RESIDENTIAL APPLICATION

- **5 YEAR WARRANTY** - Units for residential, or non-income producing use will be covered by this limited warranty for five (5) years from date of purchase.

EXCEPTIONS:

- For engine powered products, the electronic ignition module, flexible drive cable, and solid drive shaft are warranted for the life* of the product on parts only.
- Cutting attachments such as, but not limited to, bars, chains, sprockets, tines, blades, PowerBroom™, belts, and nylon trimmer heads for residential or non-income producing use will be covered for failures due to defects in material or workmanship for a period of 60 days from original product purchase date. Any misuse from contact with concrete, rocks, or other structures is not covered by this warranty.
- Multipurpose Tool Attachments carry the same warranty duration as the units they are designed to fit.

COMMERCIAL APPLICATION

- **90 DAY WARRANTY** - All Chain Saws and Cut-Off Saws for commercial, institutional, agricultural, industrial, or income producing use will be covered by this limited warranty for 90 Days from the date of purchase.
- **2 YEAR WARRANTY** - All other units for commercial, institutional, agricultural, industrial, or income producing use will be covered by this limited warranty for two (2) years from the date of purchase.

EXCEPTIONS:

- For engine powered products, the electronic ignition module, flexible drive cables, and solid drive shafts are warranted for the life* of the product on parts only.
- Cutting attachments such as, but not limited to, bars, chains, sprockets, tines, blades, PowerBroom™, belts, and nylon trimmer heads for commercial, institutional, agricultural, industrial, rental, or income producing will be covered for failures due to defects in material or workmanship for a period of 30 days from original product purchase date. Any misuse from contact with concrete, rocks, or other structures is not covered by this warranty.
- Multipurpose Tool Attachments carry the same warranty duration as the units they are designed to fit.

RENTAL APPLICATION - 90 DAYS WARRANTY

- Units for rental use will be covered against defects in material and workmanship for a period of 90 days from the date of purchase.

* ECHO INC's liability under the "Lifetime" coverage is limited to furnishing parts specified under the PRODUCT WARRANTY PERIOD section of this warranty statement for "Life" free of charge for a period of ten (10) years after the date of the complete unit's final production.

PURCHASED REPAIR PARTS AND ACCESSORIES

- 90-day all applications

ATTENTION ENGINE POWERED PRODUCT OWNERS

This Shindaiwa engine powered product is a quality-engineered unit which has been manufactured to exact tolerances to provide superior performance. To help ensure the performance of the unit, it is required to use engine oil which meets the ISO-L-EGD Standard per ISO/CD 13738 and JASO M345/FD Standards. Shindaiwa Red Armor™ and Shindaiwa One™ are a premium engine oil specifically formulated to meet ISO-L-EGD (ISO/CD 13738) and JASO M345/FD Standards. The use of engine oils designed for other applications, such as for outboard motors or lawnmowers can result in severe engine damage, and will void your engine limited warranty.

THIS WARRANTY DOES NOT COVER DAMAGE CAUSED BY:

- Lack of lubrication or engine failure, due to the use of engine oils that do not meet the ISO-L-EGD (ISO/CD 13738) and JASO M345/FD Standards. Shindaiwa Red Armor™ and Shindaiwa One™ Engine Oil meets the ISO-L-EGD and JASO M345/FD Standard. Emission related parts are covered for 5 years residential or 2 years commercial use regardless of two-stroke oil used, per the statement listed in the EPA or California Emission Control Warranty Explanation.
- Damage caused by use of gasohol, containing methanol (wood alcohol), or gasoline containing less than 89 octane. Only use gasoline which contains 89 octane or higher. Gasohol which contains a maximum 10% ethanol (grain alcohol) or 15% MTBE (methyl/tertiary/butyl/ether) is also approved. The prescribed mixing ratio of gasoline to oil is listed on the Shindaiwa oil label and covered in your operator's manual.
- Engine damage caused by use of ether or any starting fluids.
- Damage caused by tampering with engine speed governor or emission components, or running engines above specified and recommended engine speeds as listed in your operator's manual.
- Operation of the unit with improperly maintained/removed cutting shield or removed/damaged air filter.
- Damage caused by dirt, pressure or steam cleaning the unit, salt water, corrosion, rust, varnish, abrasives, and moisture.
- Defects, malfunctions or failures resulting from abuse, misuse, neglect, modifications, alterations, normal wear, improper servicing, or use of unauthorized attachments.
- Incorrect storage procedures, stale fuel, including failure to provide or perform required maintenance services as prescribed in the operator's manual. Preventative maintenance as outlined in the operator's manual is the customer's responsibility.
- Failures due to improper set-up, pre-delivery service or repair service by anyone other than authorized Shindaiwa servicing dealer during the warranty period.
- Certain parts and other items are not warranted, including but not limited to: lubricants, starter cords, and engine tune-ups.
- Use of spark plugs other than those meeting performance and durability requirements of the OEM spark plug listed in the Operator's Manuals.
- Overheating or carbon scoring failures due to restricted, clogged exhaust port or combustion chamber, including damage to spark arrester screen.
- Adjustments after the first (30) thirty days and beyond, such as carburetor adjustment and throttle cable adjustment.
- Damage to gears or gear cases caused by contaminated grease or oil, use of incorrect type or viscosity of lubricants, and/or failure to comply with recommended grease or oil change intervals.
- Damage caused by pump or sprayer running dry, pumping or spraying caustic or flammable materials, or lack of or broken strainers.
- Additional damage to parts or components due to continued use after operational problem or failure occurs. Should operational problem or failure occur, the product should not be used, but delivered as is to an authorized Shindaiwa servicing dealer.

It is a dealer's and/or customer's responsibility to complete and return the warranty registration card supplied with your Shindaiwa product or by visiting WWW.SHINDAIWA.COM. Your receipt of purchase including date, model and serial number must be maintained and presented to an authorized Shindaiwa servicing dealer for warranty service. Proof of purchase rests solely with the customer. Some states do not allow limitations on how long an implied warranty lasts, so the above limitations may not apply to you. Some states do not allow the exclusion or limitation of incidental or consequential damages, so you may also have other specific legal rights which vary from state to state. This limited warranty is given by ECHO Incorporated, 400 Oakwood Rd., Lake Zurich, IL 60047.

DISCLAIMER OF IMPLIED WARRANTIES

This limited warranty is in lieu of all other expressed or implied warranties, including any warranty of FITNESS FOR A PARTICULAR PURPOSE OR USE and any implied warranty of **MERCHANTABILITY** otherwise applicable to this product. ECHO, INC. and its affiliated companies shall not be liable for any special incidental or consequential damage, including lost profits. There are no warranties extended other than as provided herein. This limited warranty may be modified only by ECHO, INC.

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NOTES

Servicing Information

Parts/Serial Number

Genuine Shindaiwa Parts and Assemblies for your Shindaiwa products are available only from an Authorized Shindaiwa Dealer. When you do need to buy parts **always** have the Model Number, Type and Serial Number of the unit with you. You can find these numbers on the engine. For future reference, write them in the space provided below.

Model No. _____ SN. _____

Service

Service of this product during the warranty period must be performed by an Authorized Shindaiwa Service Dealer. For the name and address of the Authorized Shindaiwa Service Dealer nearest you, ask your retailer or call: 1-877-986-7783. Dealer information is also available on WWW.SHINDAIWA.COM. When presenting your unit for Warranty service/repairs, proof of purchase is required.

Consumer Product Support

If you require assistance or have questions concerning the application, operation or maintenance of this product you may call the Shindaiwa Consumer Product Support Department at 1-877-986-7783 from 8:30 am to 4:30 pm (Central Standard Time) Monday through Friday. Before calling, please know the model and serial number of your unit.

Warranty Registration

To ensure trouble free warranty coverage it is important that you register your Shindaiwa equipment by filling out the warranty registration card supplied with your unit. Registering your product confirms your warranty coverage and provides a direct link if we find it necessary to contact you.

Additional or Replacement Manuals

Replacement Operator and Parts Catalogs are available from your Shindaiwa dealer or at WWW.SHINDAIWA.COM or by contacting the Consumer Product Support Department (1-877-986-7783). Always check WWW.SHINDAIWA.COM for updated information.

shindaiwa[®]

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